

AUTOMATION SERVICE INNOVATION



## 5 BLADES COMPONENT SAW

### **FEATURES**

Cuts wall, floor and roof truss lumber

2x3 to 2x12

Cuts 18in to 20ft pieces

Average setup time = 4.5 sec.

Cuts pieces one by one in 14 sec.

Sauare webs down to:

- 18in in automatic mode
- 15in in manual mode

Angled webs 20/70 70/20 to:

- 36in in automatic mode
- 32in in manual mode

Saw files read: EHX, TRS, XML, EZY, CYB, WCD, ASI

Angle adjust from 0° to 110° on blades 1 to 4:

- 20in diameter
- 7.5 HP motor

Angle adjust from 0° to 90° on blade 5:

- 32in diameter
- 10 HP motor

CSA/UL 22.2 approved control panels:

ESA approved

23 flights infeed chain

Multilingual English and French HMI

### **INCLUDES**

High resistance industrial electrostatic powder surface finish: 4-6 mils thickness

All 100% sealed bearing used to minimize maintenance time and increase lifetime

High quality heat treated gears, sprockets and chains installed

State-of-the-art control panel featuring Schneider-Electric electronics

22 high resolution, high speed, high torque Schneider-Electric integrated AC servomotors for accurate positioning

Planetary gearboxes with lifetime lubrification for increased efficiency and minimal maintenance

Easy axis by axis calibration

Automatic, Semi-automatic & hybrid manual mode

20in Lenovo touchscreen SSD computer with Windows 10 Pro operating system and basic software featuring an ultra intuitive HMI



# FAST ENOUGH FOR TRUSS BY TRUSS

SINGLE PIECE SETUP 275 - 350 PIECES AN HOUR!

+53%
FLIGHTS
VS
OTHERS SAWS



### **SAFETY FEATURES**

Category 3 high end Schneider-Electric XPSMC relay with manual acknowledgement

Safe Torque Off and dual contactor design

Dual body light bars on infeed

Emergency pull cord on outfeed and sides

Swing-guard and screen panel e-stops

Collision detection system on infeeds and hold-downs

Safety shut-down

Air safety tank feeding critical components

### **OPTIONS**

Printing system\*

Spare parts tech box

Catcher monitor

Incline motorized scrap conveyor

Outfeed inclined track rollers

Periodic maintenance program









### COLORED LED LIGHTS INDICATING QUADRANT STATUS:

— Green when ready to cut

— Flashing yellow when 5 boards or less left to cut

Blue when the saw is setting up

— Red for errors

Purple when the saw reach the count

— Super bright white maintenance lighting





